

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83208

Friday, April 13, 2012 1:14:40 PM

83208

Page 2

Item ID: D412-702-313

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Harness Assembly

Stop

NS2

Start Date: 4/13/2012 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 4/24/2012 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

130

QC21- Final Inspection - Work Order Release

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

QC

Quality Control

Memo

0.00

12/15/2012
MF
12-05-22

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Picklist Print

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Page 1

Work Order ID: 83208

Parent Item: D412-702-313

Parent Item Name: Harness Assembly

83208
D412-702-313

Start Date: 4/13/2012

Required Date: 4/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

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Page 2

Work Order ID: 83208

Parent Item: D412-702-313

Parent Item Name: Harness Assembly

83208
D412-702-313

Start Date: 4/13/2012

Required Date: 4/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,981.000

4

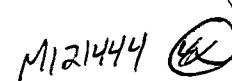
4

**

MS21042L3

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2981	
117441	16	
117885	32	
118451	5	
118927	3	
119017	1759	
119075	166	
121349	1000	

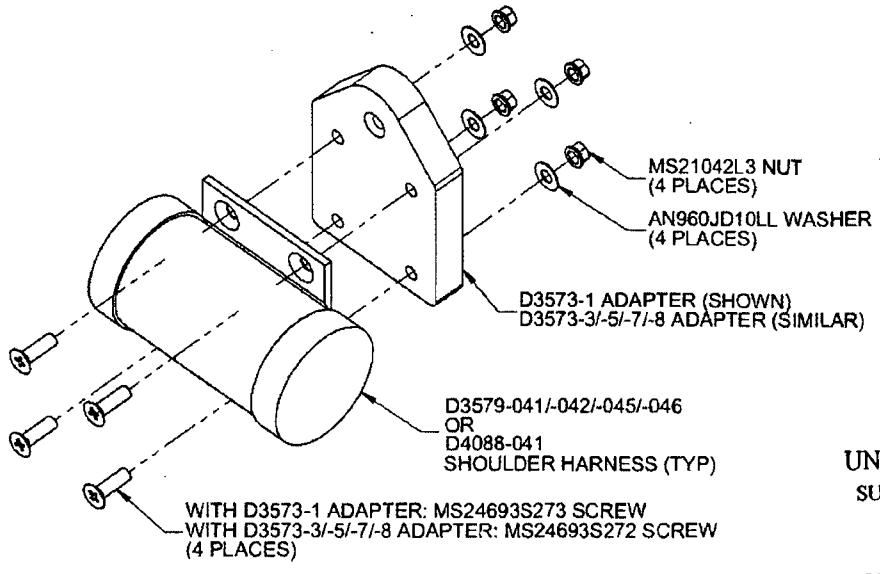
W/O:		WORK ORDER CHANGES						
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SHOP COPY

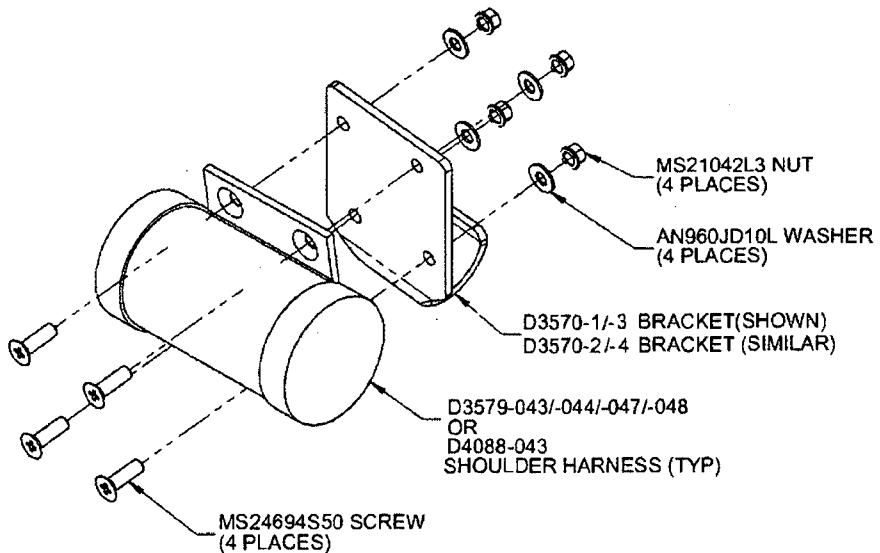
RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDERNO. D3573-1

DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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25-00-00

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